

**QIDI PLUS 4
DRAWER**

DRAWER FOR QIDI PLUS4

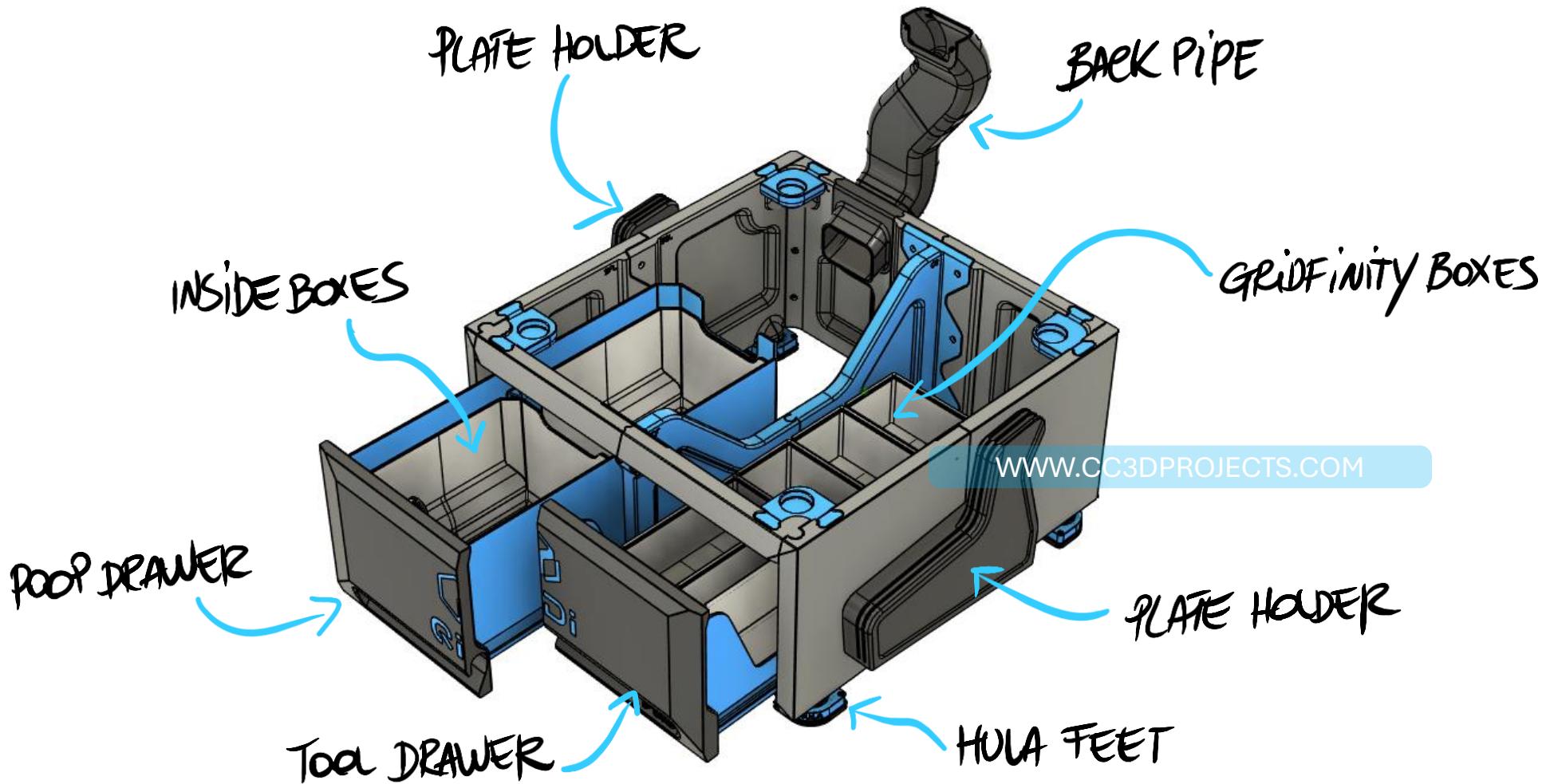
THIS IS A **2-DRAWER CABINET** DESIGNED SPECIFICALLY FOR THE QIDI PLUS4. YOU CAN PRINT IT RIGHT ON YOUR QIDI PLUS4, WITH OR WITHOUT THE QIDI BOX.

BASIC FEATURES:

- DESIGNED SPECIFICALLY FOR **QIDI PLUS4**
- INCLUDES **2 DRAWERS** (TOOL + WASTE)
- **GRIDFINITY-COMPATIBLE** (42 × 42 MM MODULES)
- **BUILT-IN REAR WASTE PIPE** FOR EASY SCRAP REMOVAL
- **PRINT-READY IN PETG** (PLA NOT RECOMMENDED)

KEY STRENGTHS:

-  **SMART ORGANIZATION** – KEEP TOOLS NEAT WITH GRIDFINITY COMPATIBILITY
-  **CLEAN WORKSPACE** – DEDICATED POOP DRAWER FOR SCRAPS AND FILAMENT WASTE
-  **SLEEK DESIGN** – HIDDEN HANDLES, QIDI-MATCHING FRONT PANEL, MINIMAL LOOK
-  **NO PRINT ISSUES** – STABLE, WOBBLE-FREE, AND FULLY PRINTER-SAFE
-  **ACCESSORY READY** – WORKS WITH HULA FEET OR SILICONE PADS FOR STABILITY

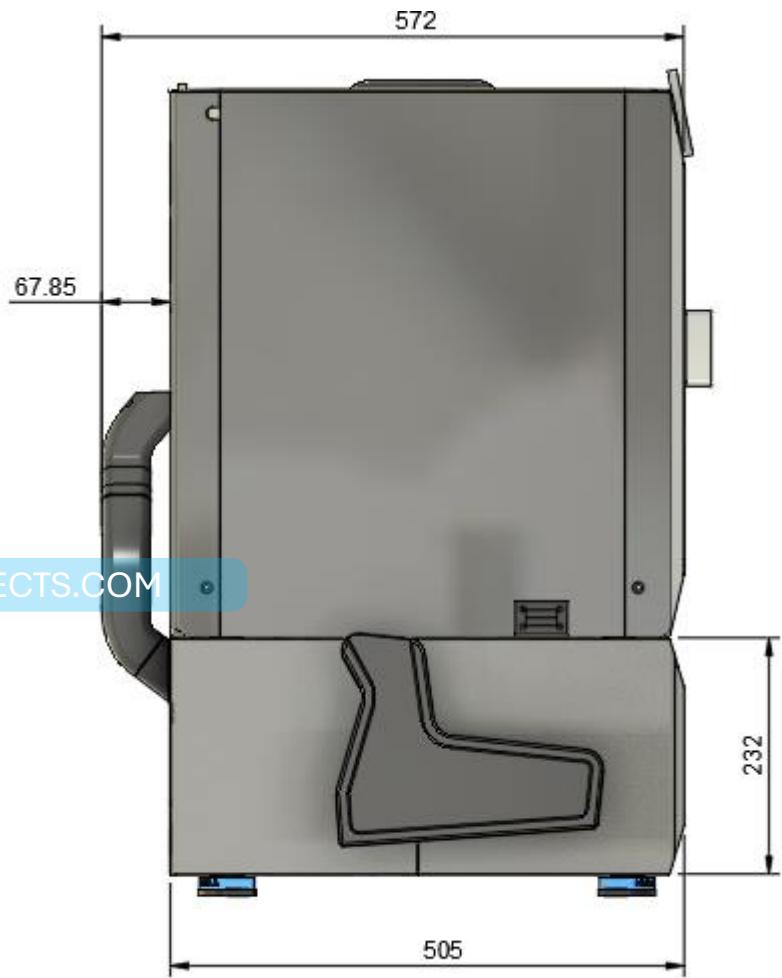


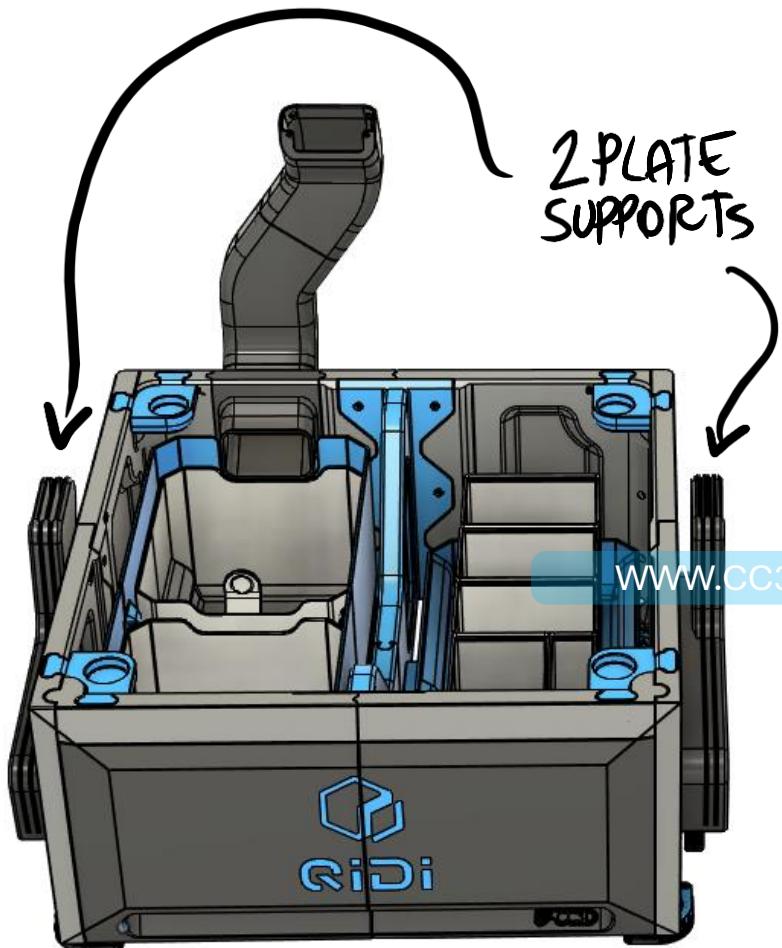
DIMENSIONS

QiDi PLUS4 DRAWER



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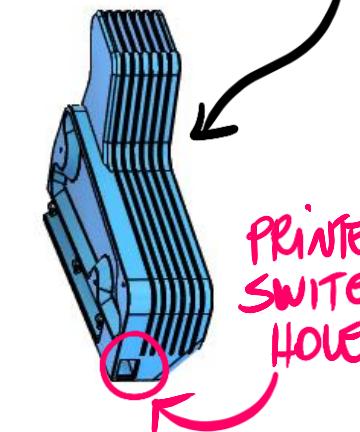
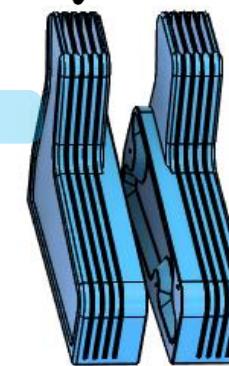


2 PLATE
SUPPORTS

6 PLATE
SUPPORTS

4 PLATE
SUPPORTS

6 PLATE
SUPPORT
+
PRINTER
SWITCH



PRINTER
SWITCH
HOLE

"YOU'LL ALWAYS HAVE THE PERFECT
SPOT FOR ALL YOUR PLATES!"

MATERIALS & HARDWARES

MAIN DRAWER

PETG
LIGHT GRAY



2.7 KG

PETG
DARK GRAY



1.8 KG

PETG
BLUE



1.8 KG

PETG
WHITE



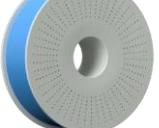
1.3 KG

PRINT TIME

7D 1H 3M

2 PLATE SUPPORT - 2 PLATES

PETG
BLUE



0.6 KG

PRINT TIME 16H 1M

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REQUIRED SPARE PARTS:



SCREW M4 14 mm

60 units



MAGNET 8X2 mm

4 units

BAMBU X1C HULA FEET

4 units

FOLLOW THESE SIMPLE TIPS AND YOU'RE GOLDEN:

☛ 1. STICK WITH REGULAR PETG

USE STANDARD PETG, AND SKIP THE HIGH FLOW (HF) STUFF. HF MIGHT SOUND COOL, BUT IT CAN'T HANDLE HEAT AS WELL, AND THAT CAN MESS WITH YOUR PRINT'S DURABILITY. YEAH, REGULAR PETG IS SHINIER — I GET IT — BUT HERE'S A TRICK: SPRAY IT WITH A MATTE CLEAR COAT LIKE I DID. BOOM! PROBLEM SOLVED.

🚫 2. DON'T USE PLA FOR SUPPORTS

VOID USING PLA AS SUPPORT MATERIAL. SERIOUSLY. EVEN IF YOU SWITCH FILAMENTS, LEFTOVER PLA IN THE NOZZLE CAN MESS WITH LAYER ADHESION, AND THAT'S NO FUN. AND DON'T STRESS — THE SUPPORTS COME OFF EASY, I PROMISE. YOU GOT THIS.

🐢 3. KEEP IT SLOW AND STEADY

RESIST THE URGE TO CRANK UP THE PRINT SPEED. GOING TOO FAST CAN LEAD TO WEIRD-LOOKING CORNERS AND WARPED PARTS. STICK TO STANDARD SPEED — YOUR PRINT WILL THANK YOU.

擐 4. USE A GRIPPY PRINT BED

THESE PARTS ARE ON THE BIGGER SIDE, SO BED ADHESION IS EVERYTHING. MAKE SURE YOUR BUILD PLATE'S GOT A GOOD GRIP TO AVOID WARPING OR LIFTING. TRUST ME, A SOLID FIRST LAYER MAKES ALL THE DIFFERENCE.

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PRINT SETTINGS :

WALL LOOPS = 2

TOP SHELL = 2

BOTTOM SHELL = 2

SPARSE INFILL = 9%

INFILL PATTERN = GYROID

SUPPORT TYPE = TREE (AUTO)

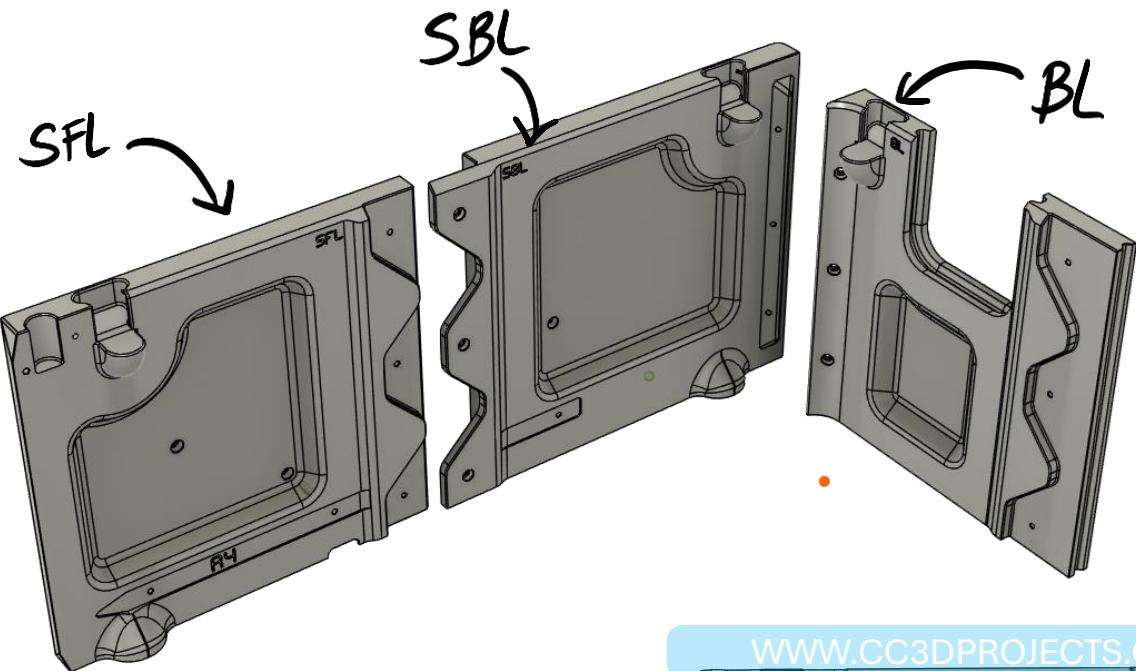
// STYLE = TREE HYBRID



MAIN BODY

LEFT SIDE

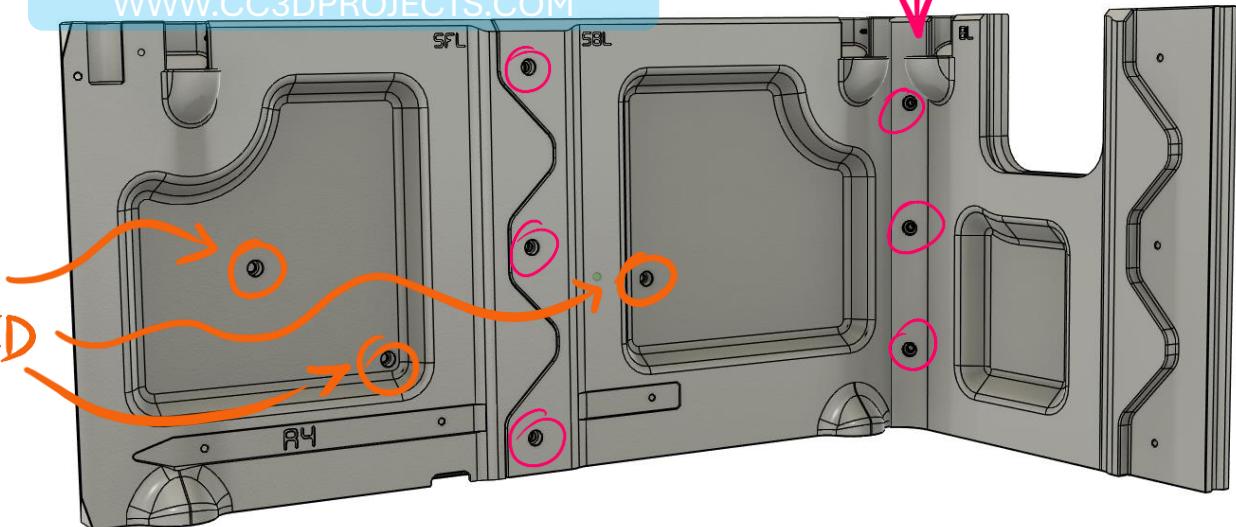
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USE SCREWS IN THE RED HOLES TO ASSEMBLE.

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IF YOU WANT TO INSTALL A PLATE HOLDER ON THIS SIDE,
PRE-DRILL THE ORANGE-MARKED HOLES TO 4.5mm

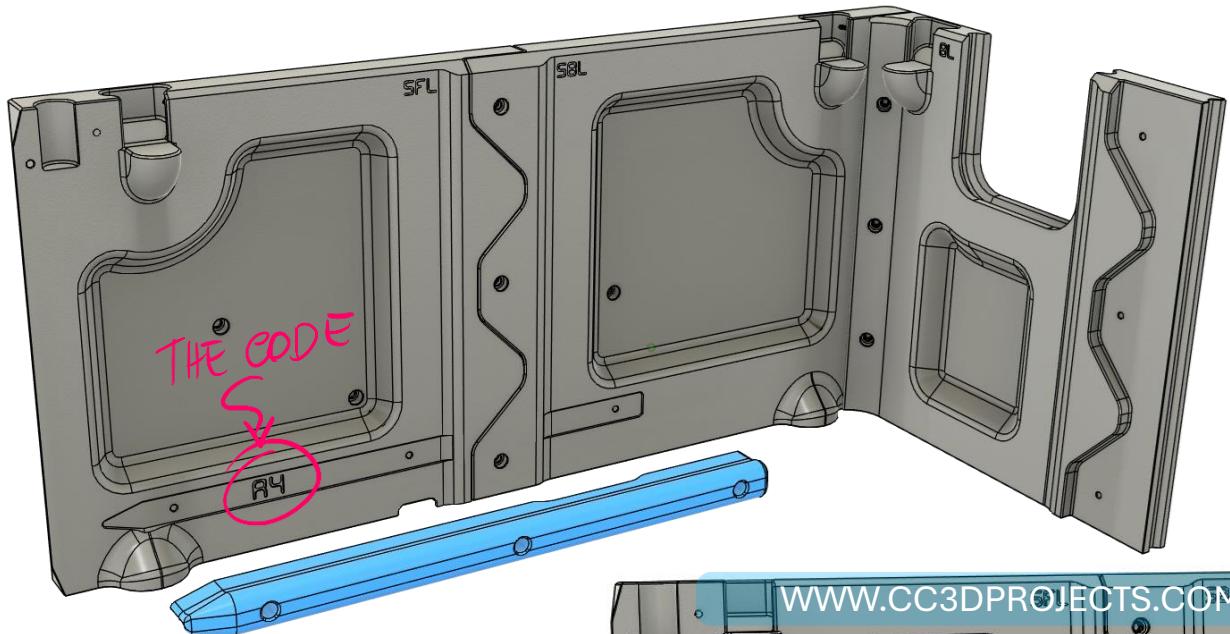




MAIN BODY

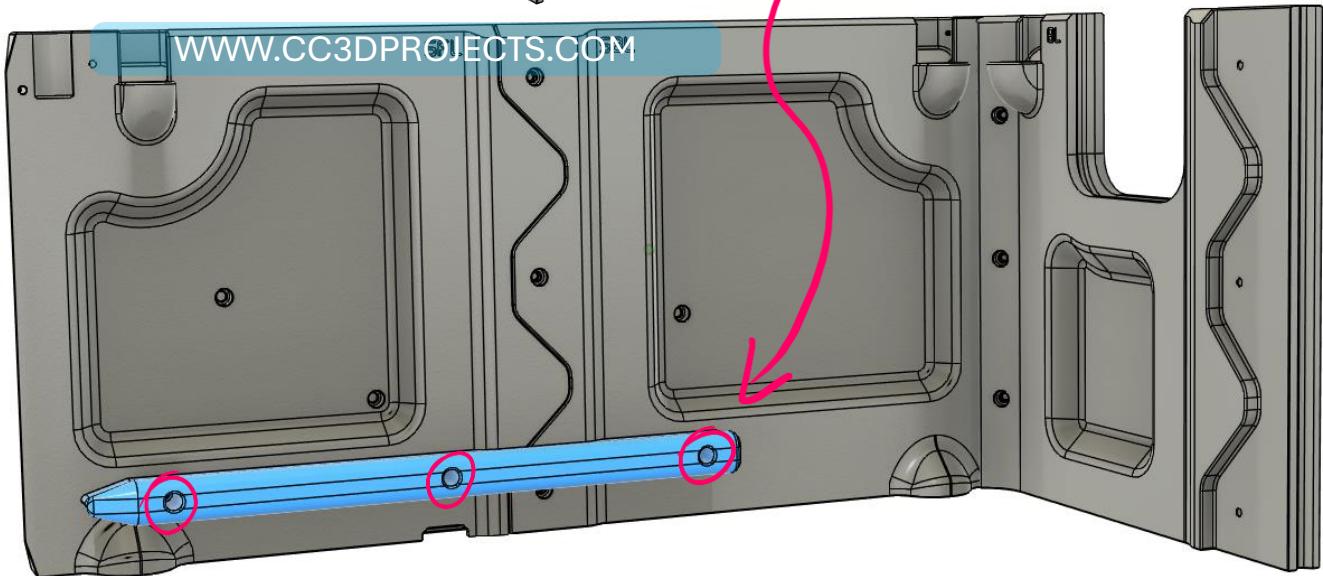
LEFT SIDE

QiDi PLUS4 DRAWER



USE SCREWS IN THE RED HOLES TO ASSEMBLE.

“EACH PANEL AND RAIL HAS A CODE.
FOLLOW THE CODES FOR A CORRECT ASSEMBLY. ”

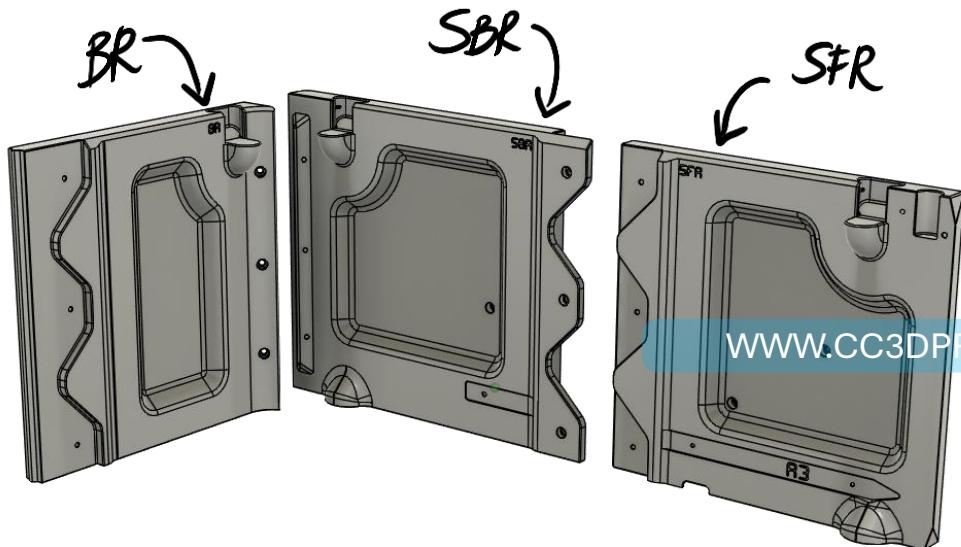




MAIN BODY

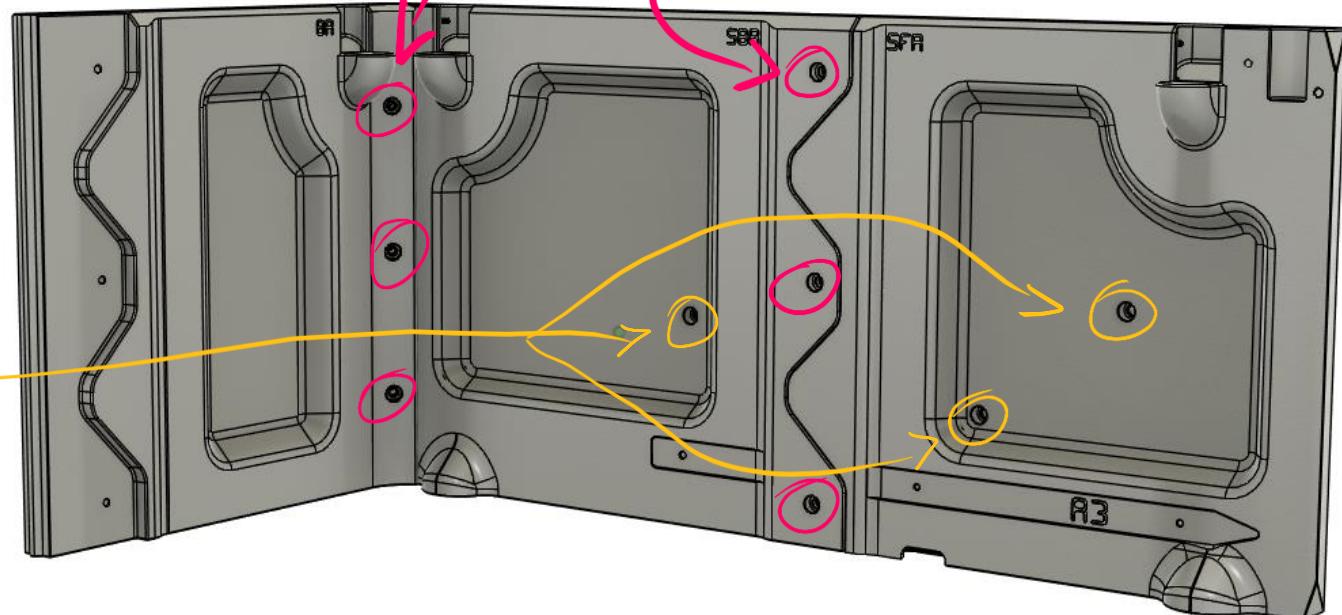
RIGHT SIDE

QiDi PLUS4 DRAWER



USE SCREWS IN THE RED HOLES TO ASSEMBLE.

IF YOU WANT TO INSTALL A PLATE HOLDER ON THIS SIDE, PRE-DRILL THE ORANGE-MARKED HOLES TO 4.5 mm!

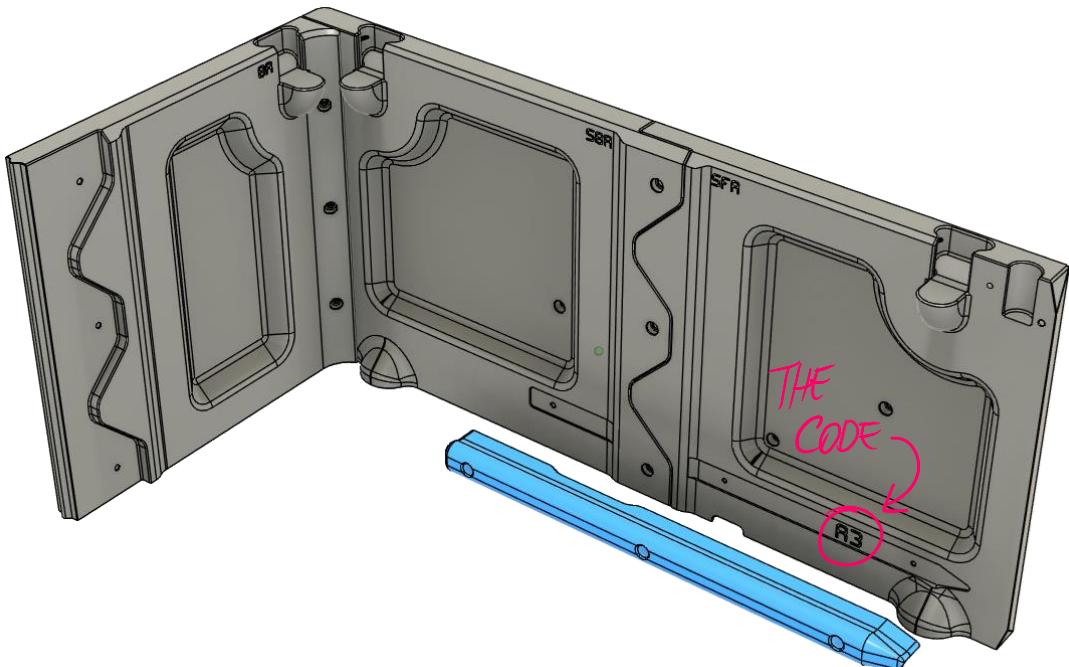




MAIN BODY

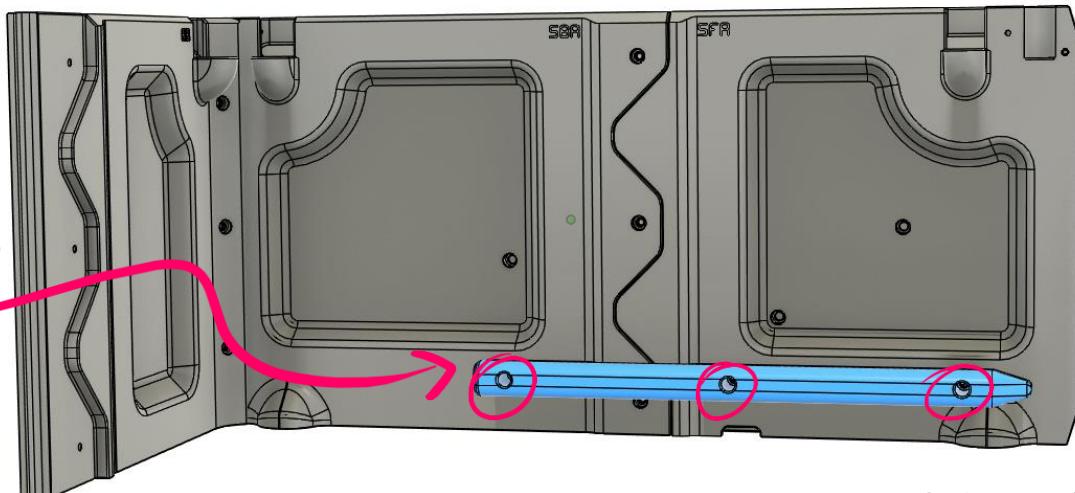
RIGHT SIDE

QiDi PLUS4 DRAWER



USE SCREWS IN THE RED HOLES TO ASSEMBLE.

1) EACH PANEL AND RAIL HAS A CODE.
FOLLOW THE CODES FOR A CORRECT ASSEMBLY. 1)

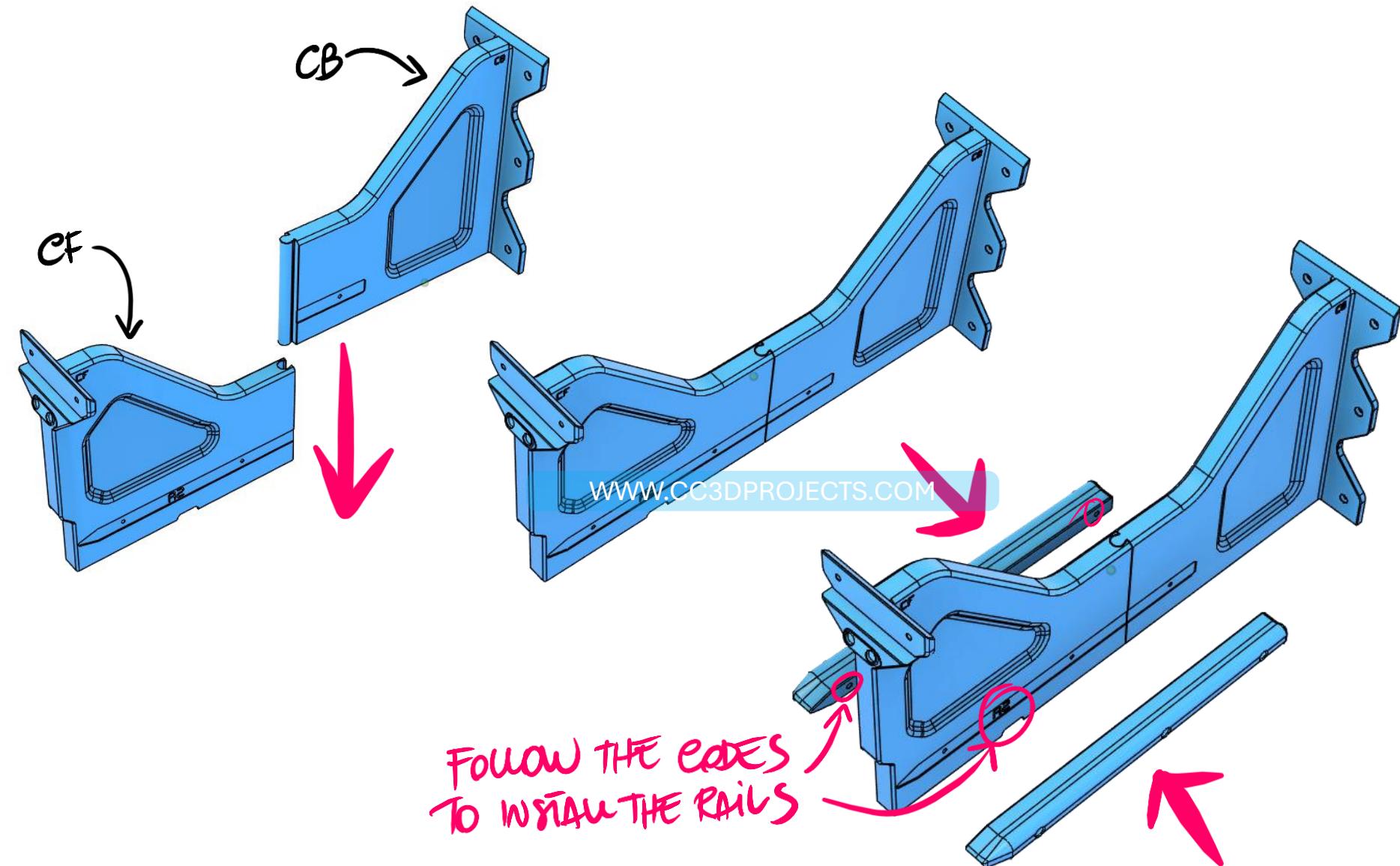




MAIN BODY

CENTER SIDE

QiDi PLUS4 DRAWER





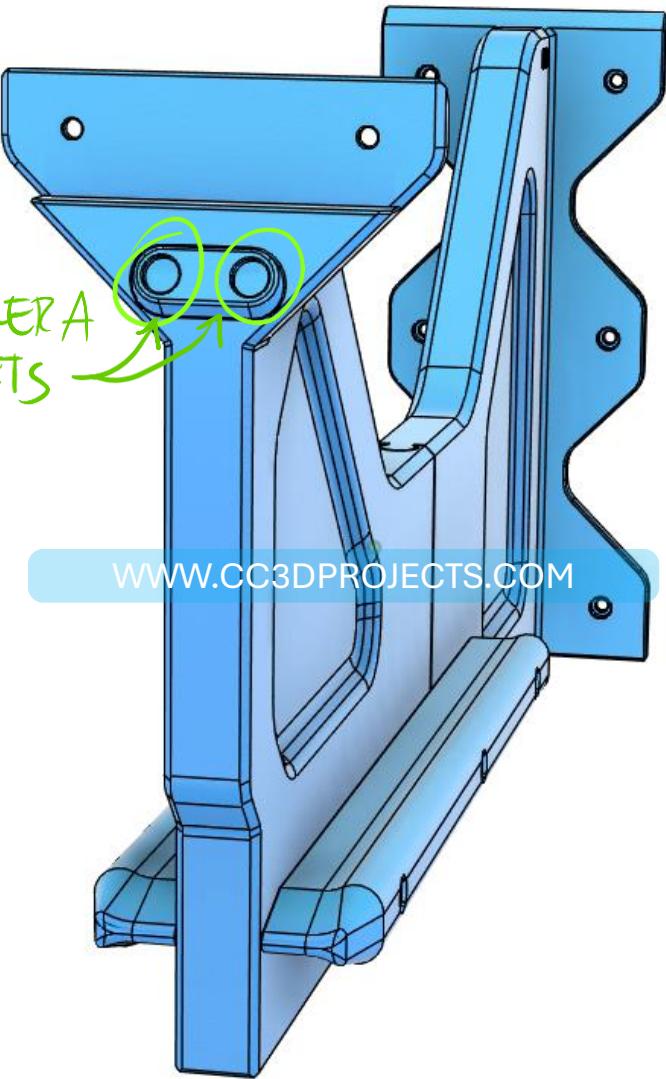
MAIN BODY

CENTER SIDE

QiDi PLUS4 DRAWER



USE THE MAGNET INSTALLER A
TO GIVE THOSE MAGNETS





MAIN BODY

FRAME ASSEMBLY

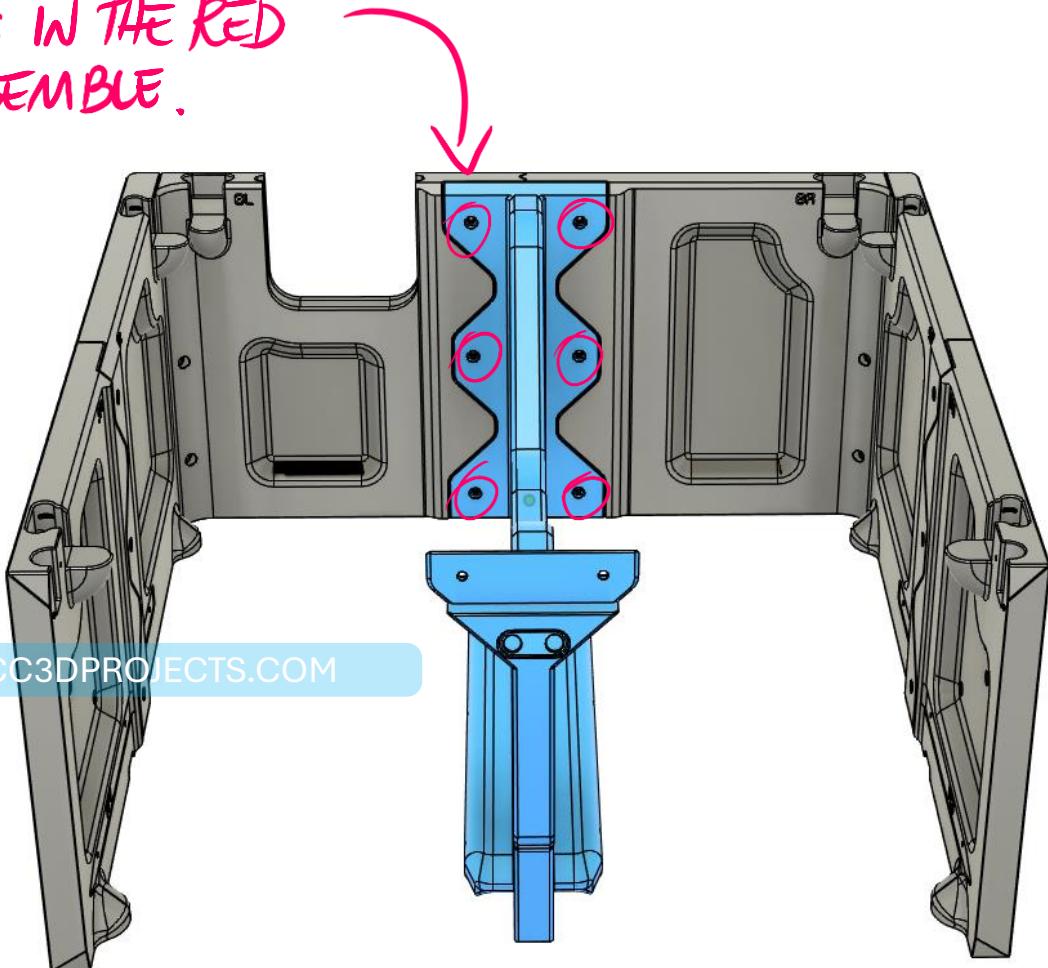
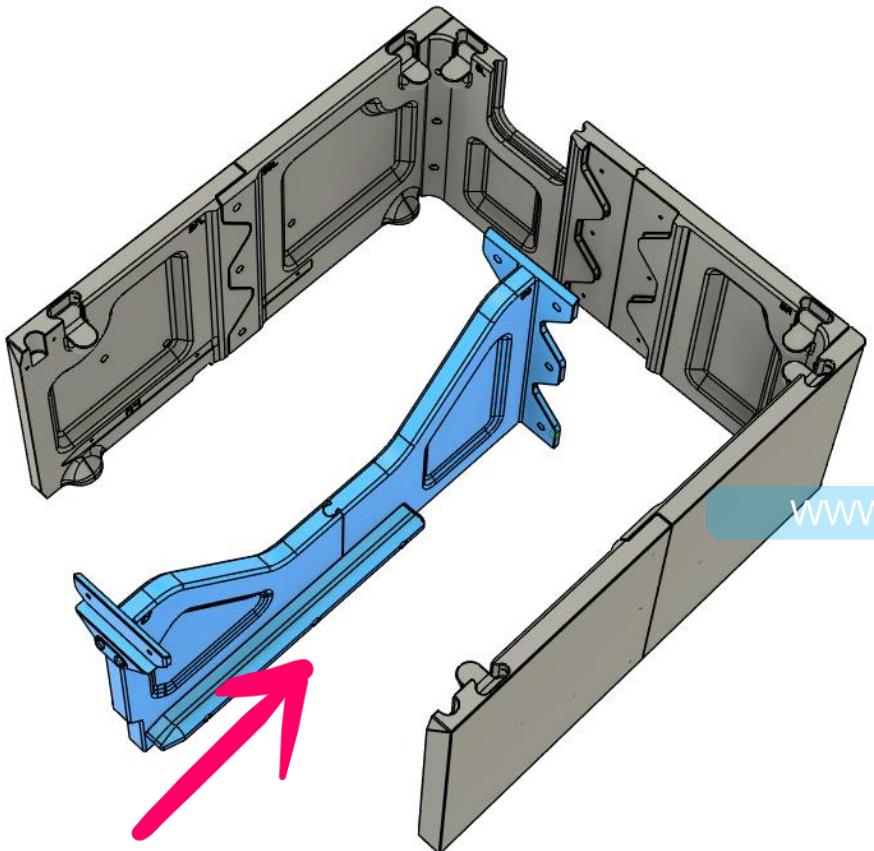
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USE SCREWS IN THE RED HOLES TO ASSEMBLE.

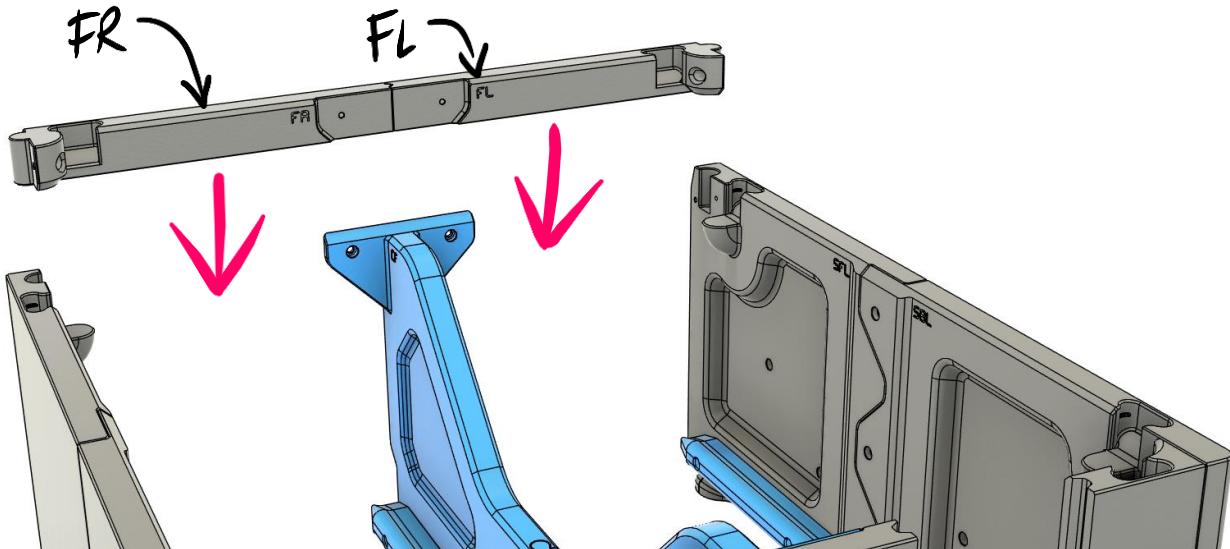




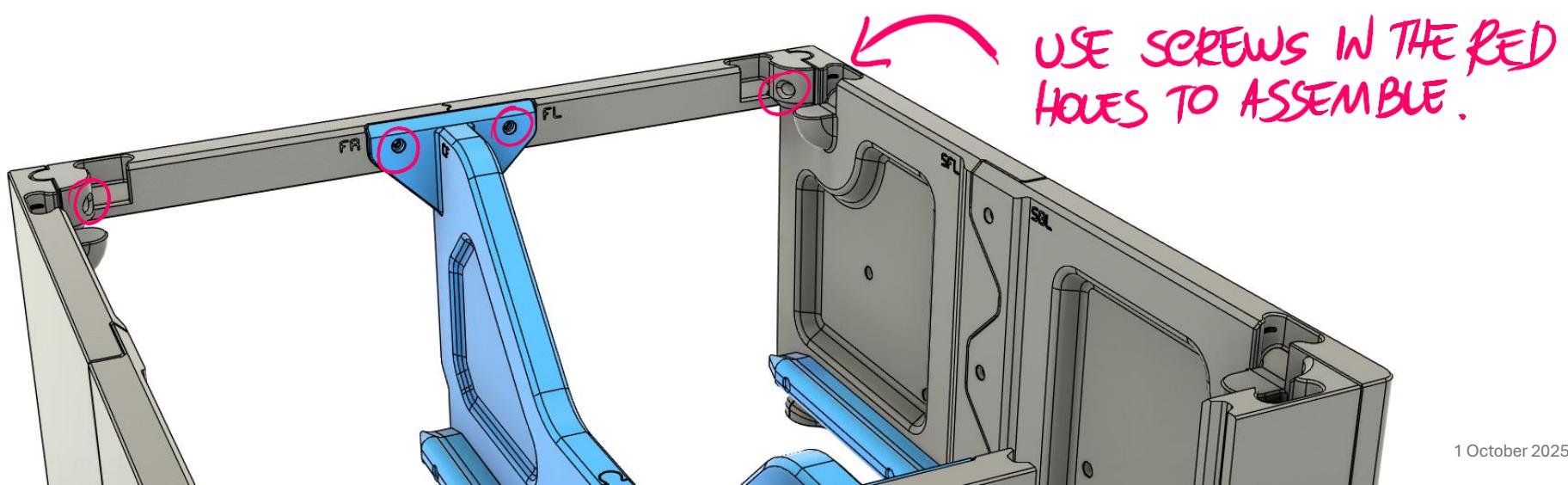
MAIN BODY

FRAME ASSEMBLY

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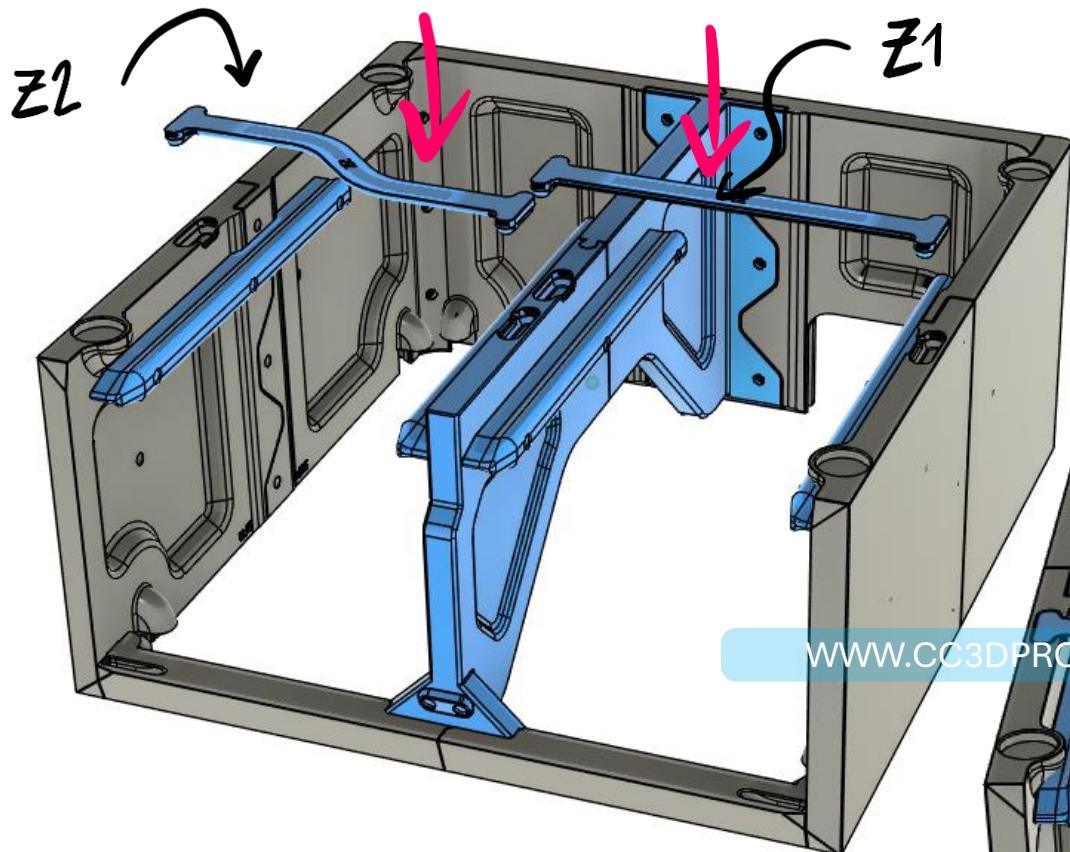




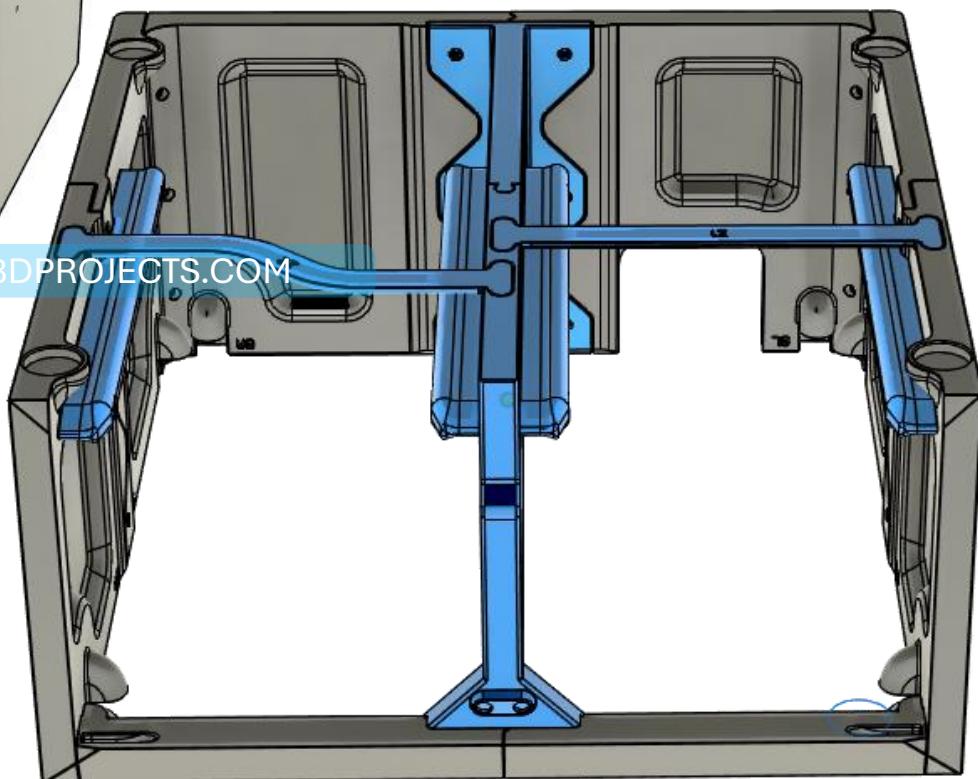
MAIN BODY

FRAME ASSEMBLY

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SNAP REINFORCEMENT IN PLACE

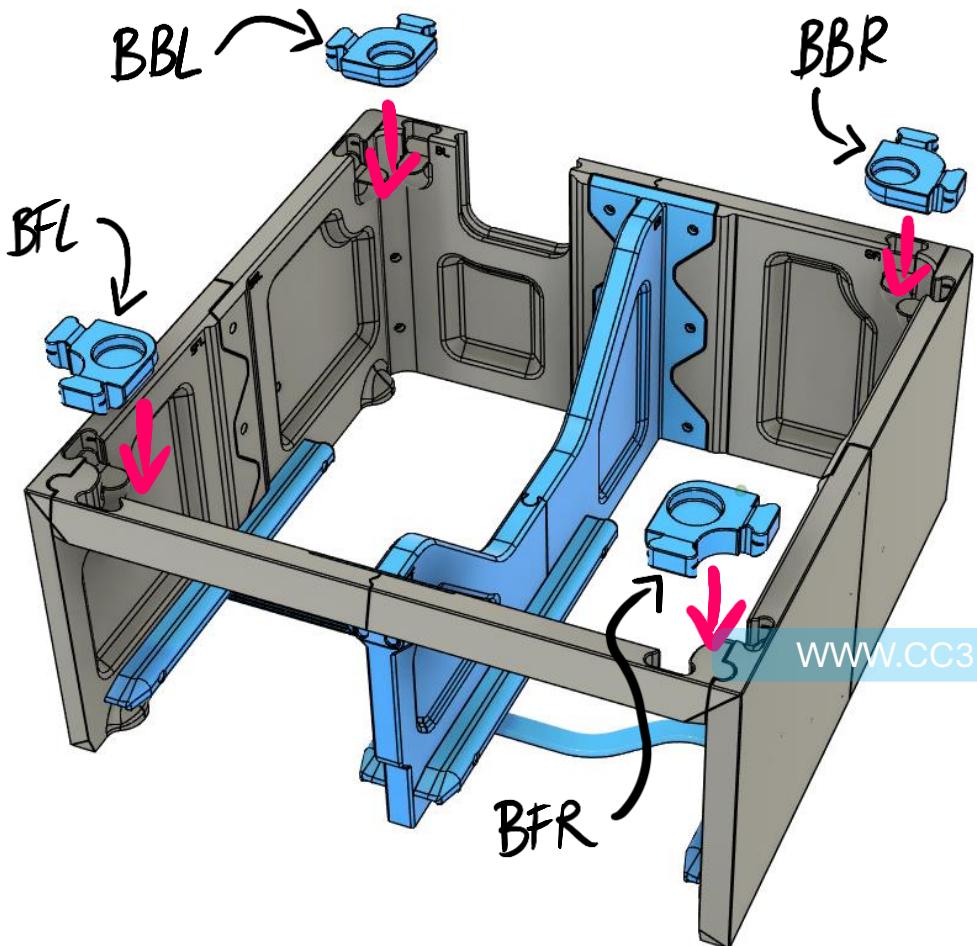




MAIN BODY

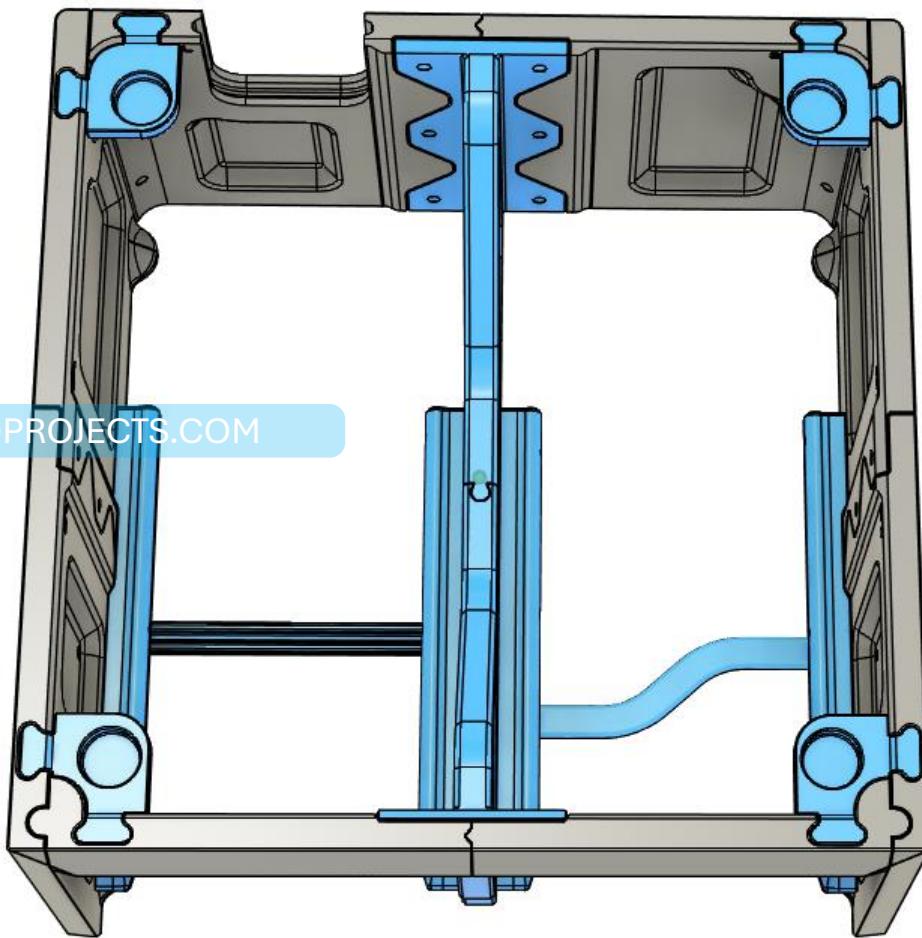
FRAME ASSEMBLY

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SNAP THE PRINTER FEET SUPPORTS IN PLACE.

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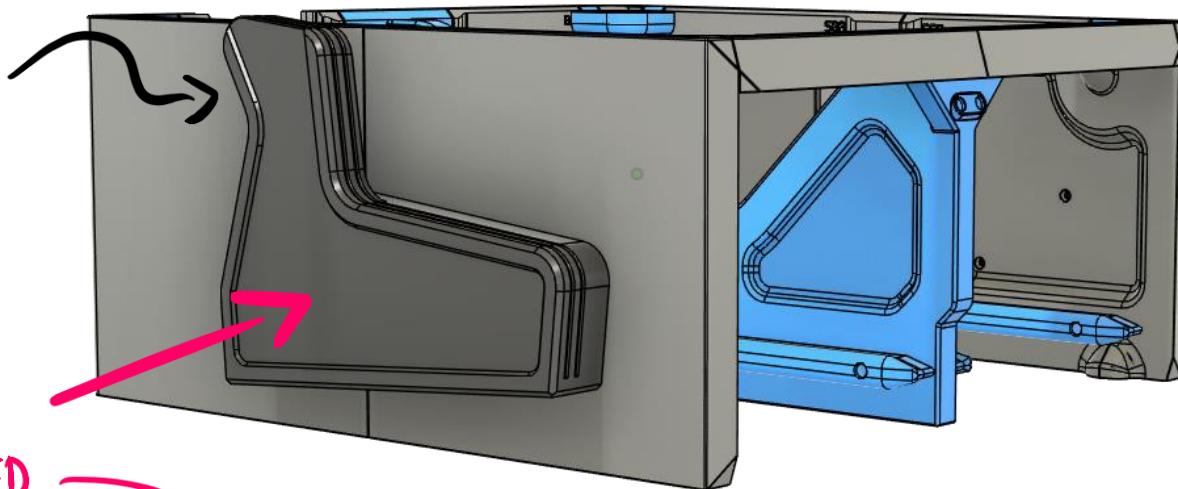
MAIN BODY

PLATE HOLDER ASSEMBLY

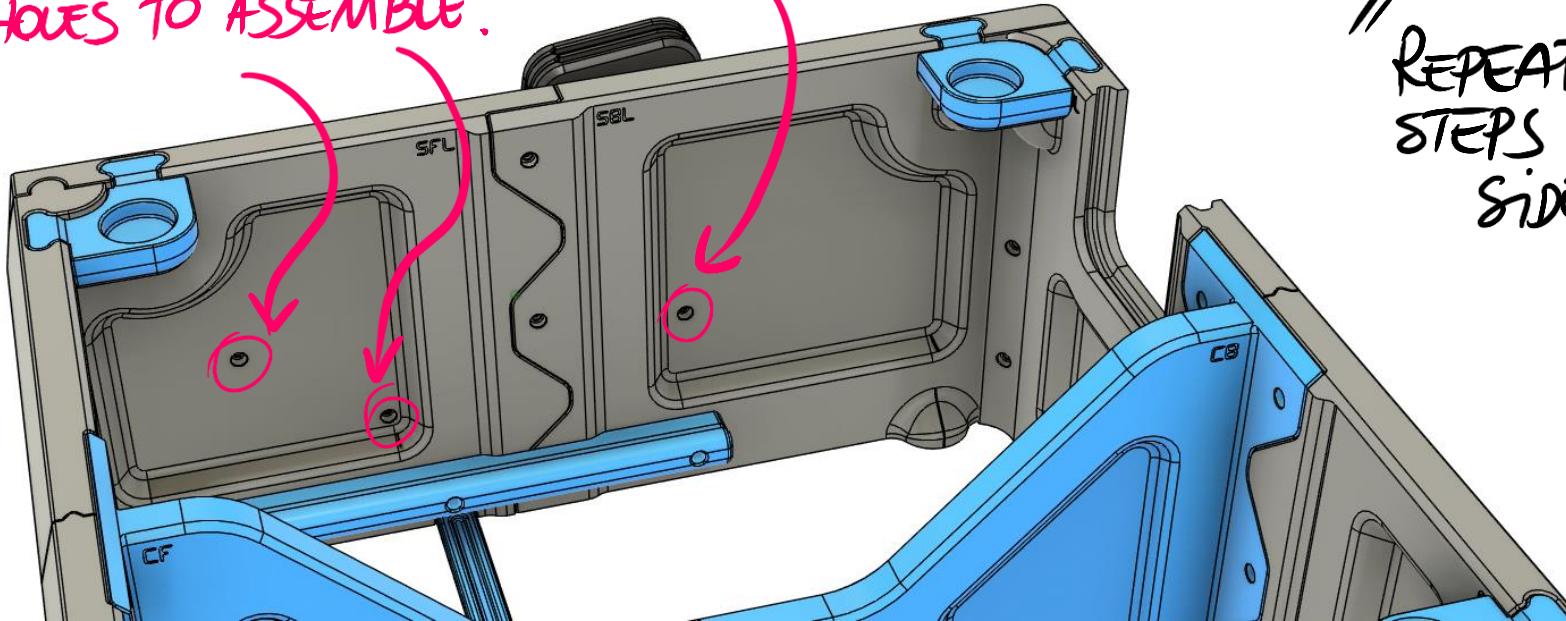
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HERE I'M INSTALLING THE
2-PLATE HOLDER, BUT
REMEMBER YOU HAVE
SEVERAL OPTIONS. //



USE SCREWS IN THE RED
HOLES TO ASSEMBLE.



REPEAT THE SAME
STEPS FOR RIGHT
SIDE! //



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MAIN BODY

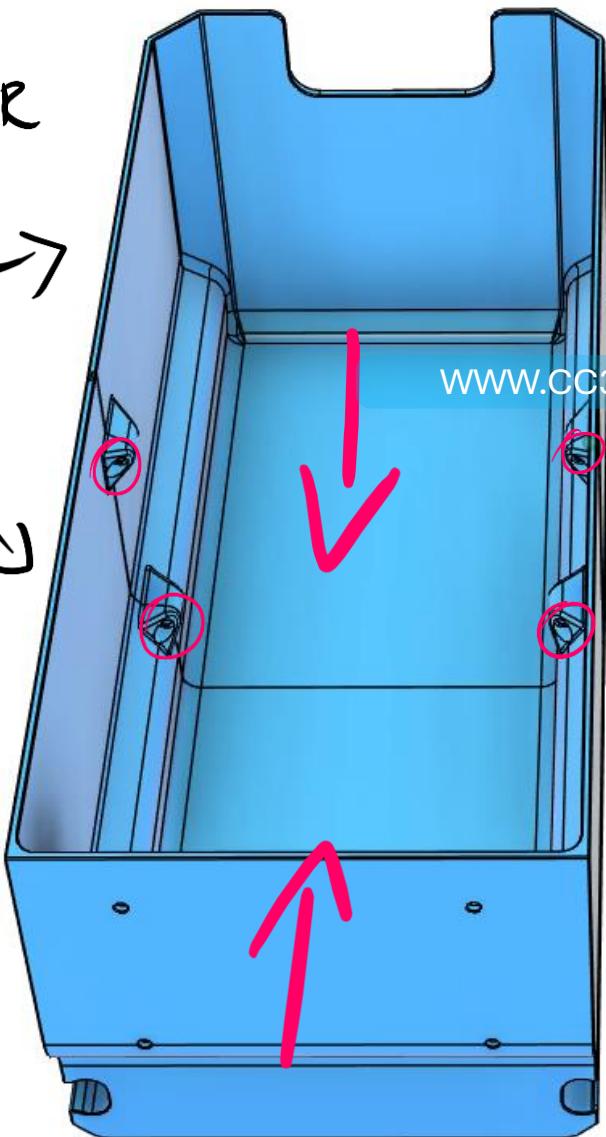
DRAWER ASSEMBLY

USE SCREWS IN THE RED HOLES TO ASSEMBLE.

POOP DRAWER BACK



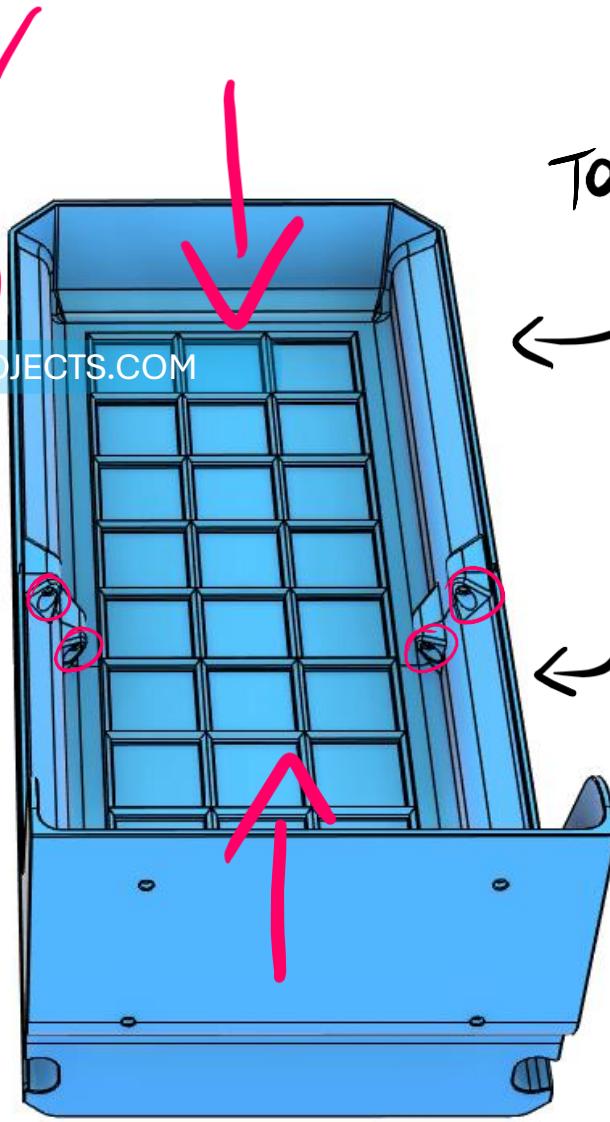
POOP DRAWER FRONT



TOOL DRAWER BACK



TOOL DRAWER FRONT





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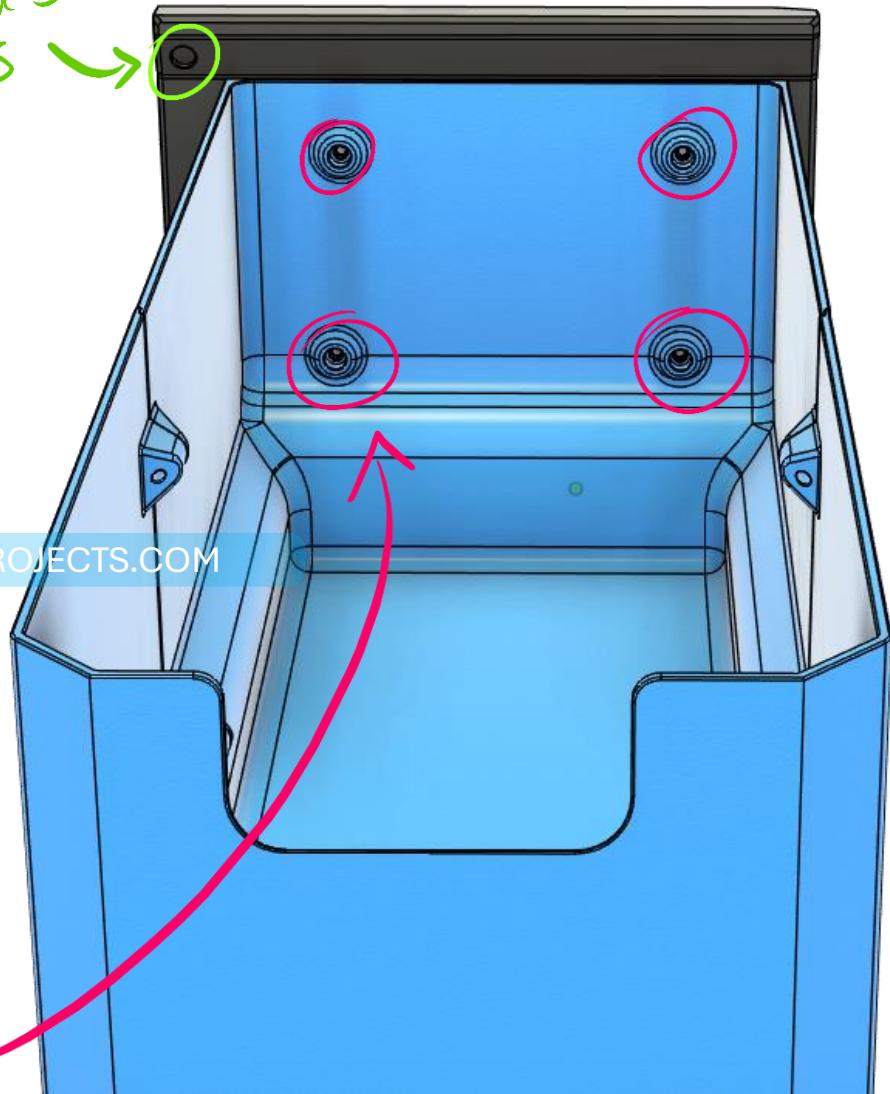
MAIN BODY

POOP DRAWER

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POOP DRAWER FRONT

USE THE MAGNET INSTALLER B
TO GLUE THOSE MAGNETSUSE SCREWS IN THE RED
HOLES TO ASSEMBLE.



MAIN BODY

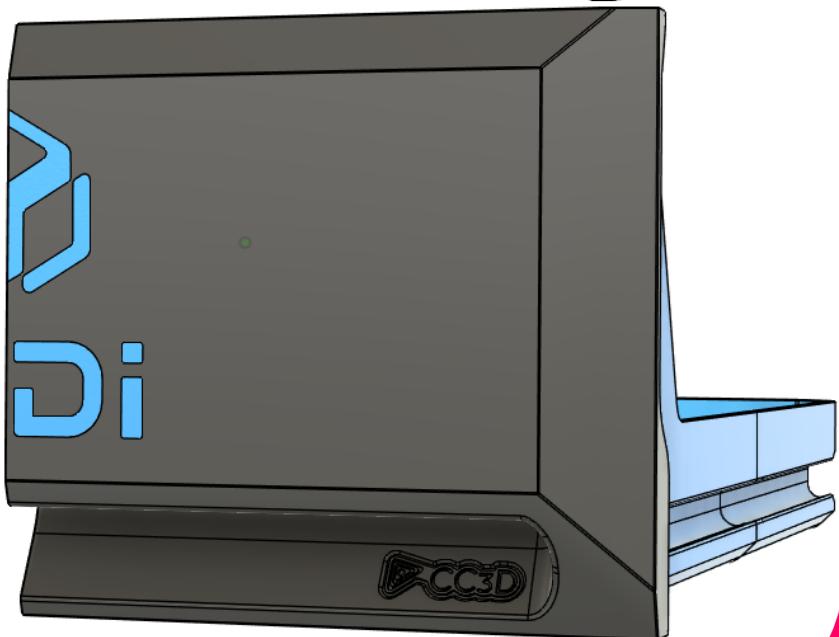
Tool DRAWER

QiDi PLUS4 DRAWER

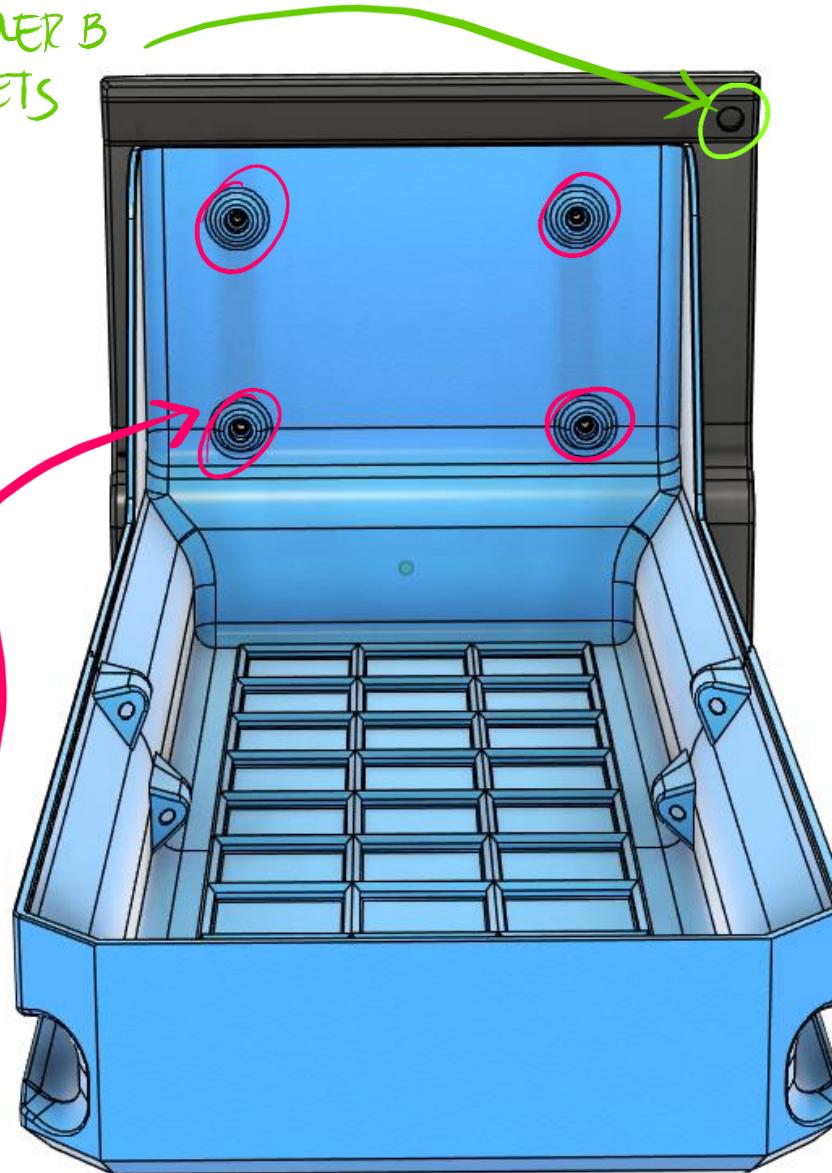


USE THE MAGNET INSTALLER B
TO GIVE THOSE MAGNETS

TOOL DRAWER FRONT



USE SCREWS IN THE RED
HOLES TO ASSEMBLE.





MAIN BODY

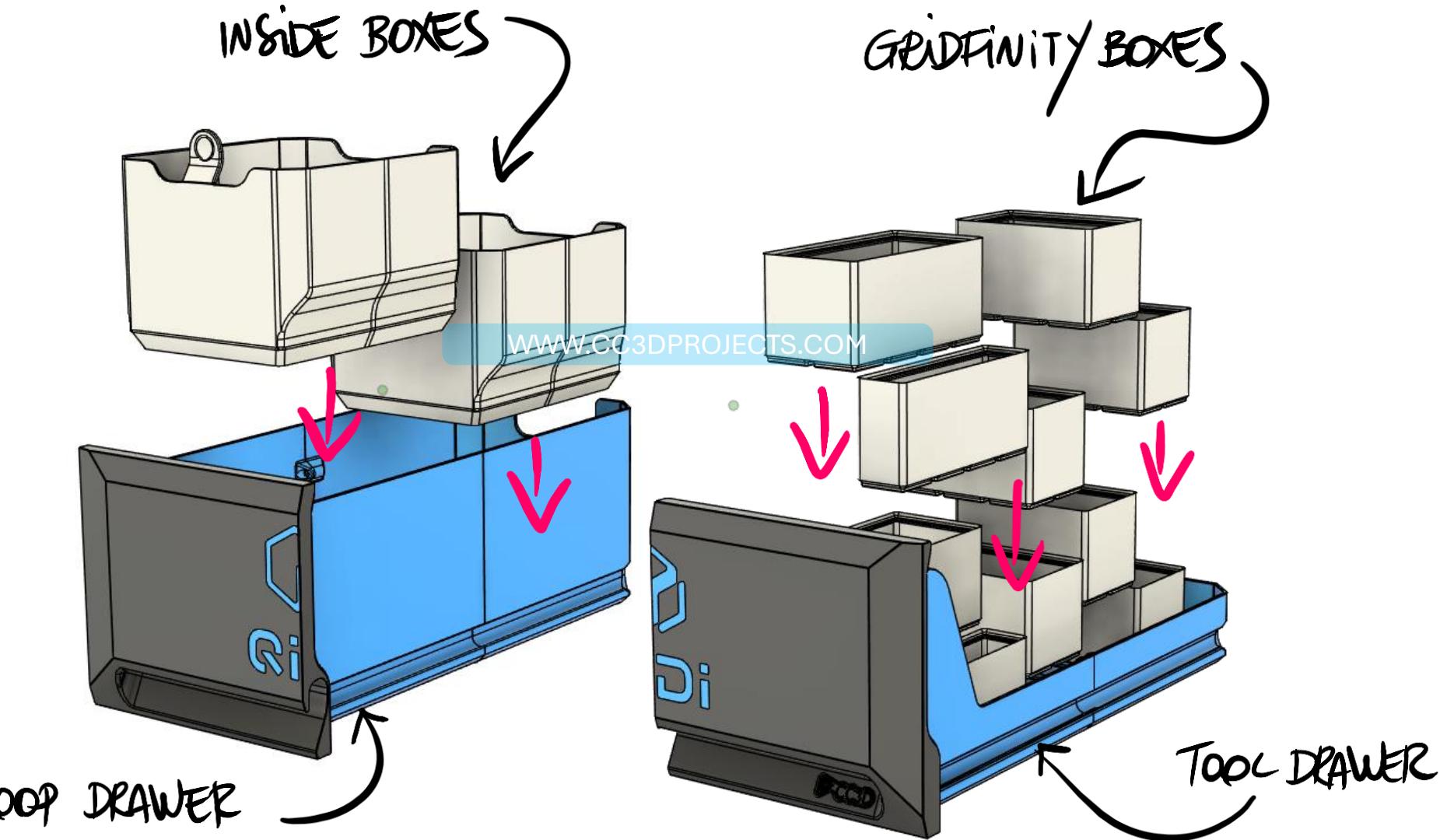
DRAWER INSERTS

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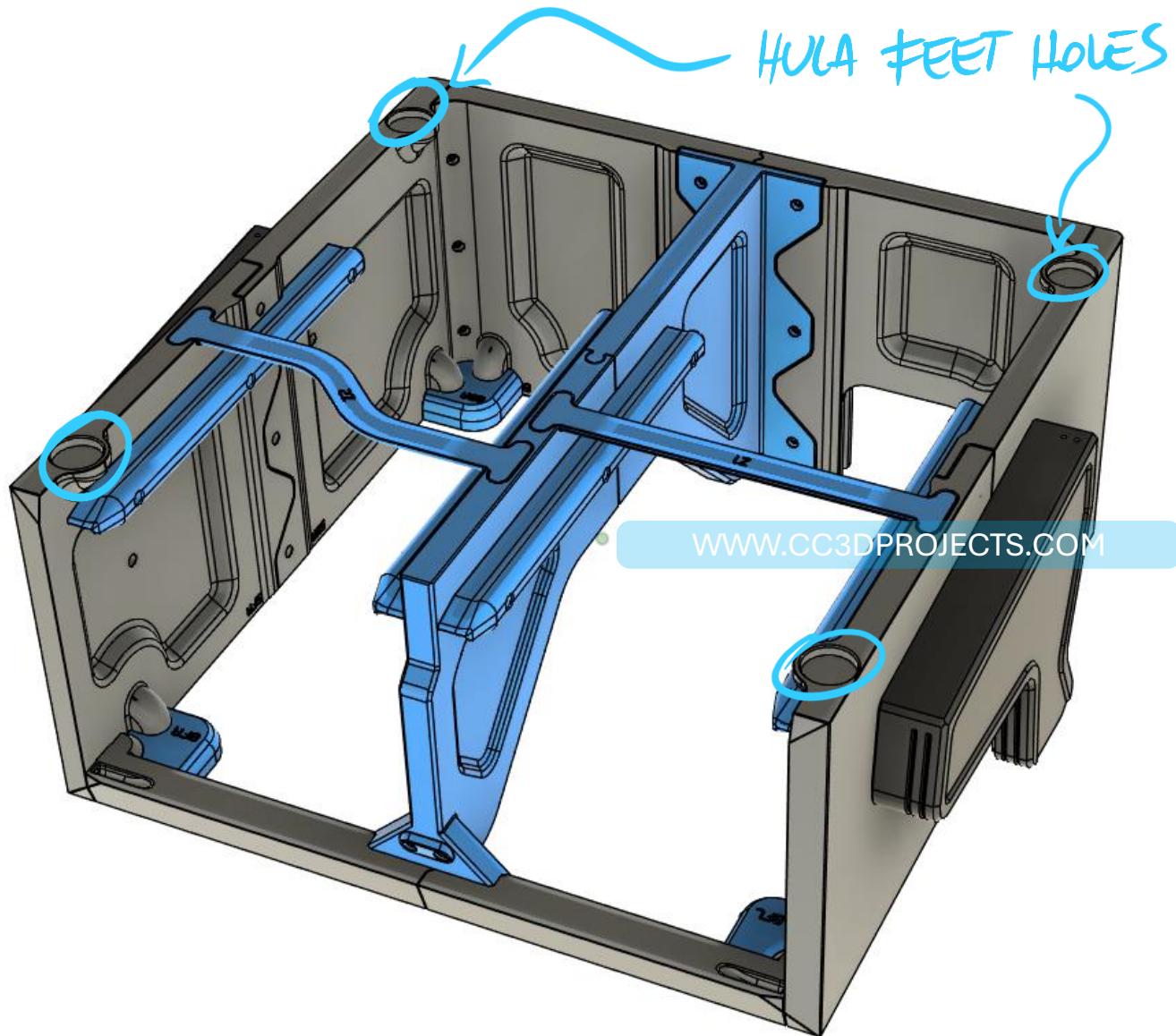




MAIN BODY

FEET INSTALLATION

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YOU CAN INSTALL THE
HULA FEET - SAME USED
ON BAMBU LAB XIC...

... OR SIMPLY USE THE
SEMI-SPHERICAL ADHESIVE
SILICONE FEET.

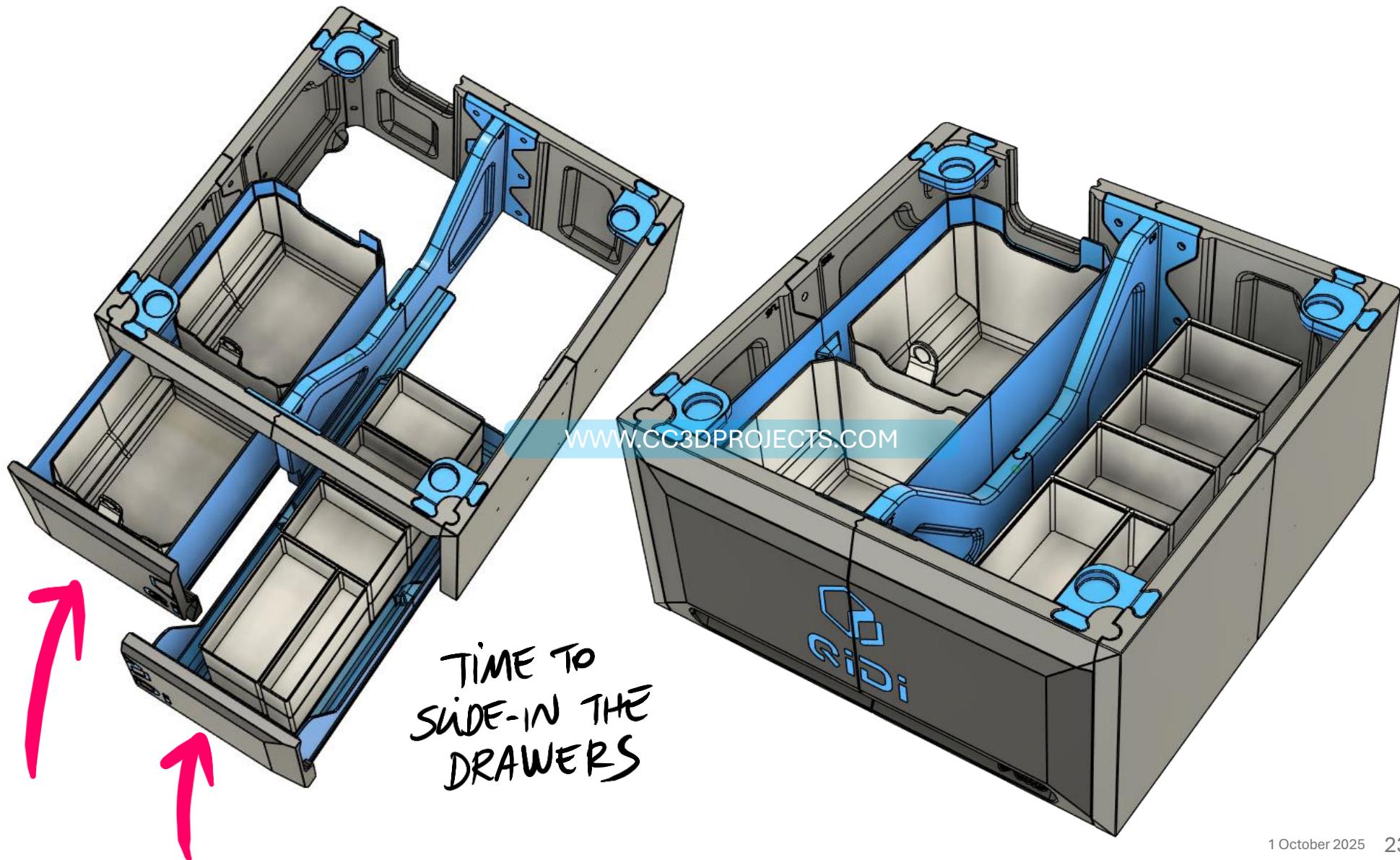
THE CHOICE IS YOUR!



MAIN BODY

DRAWER INSTALLATION

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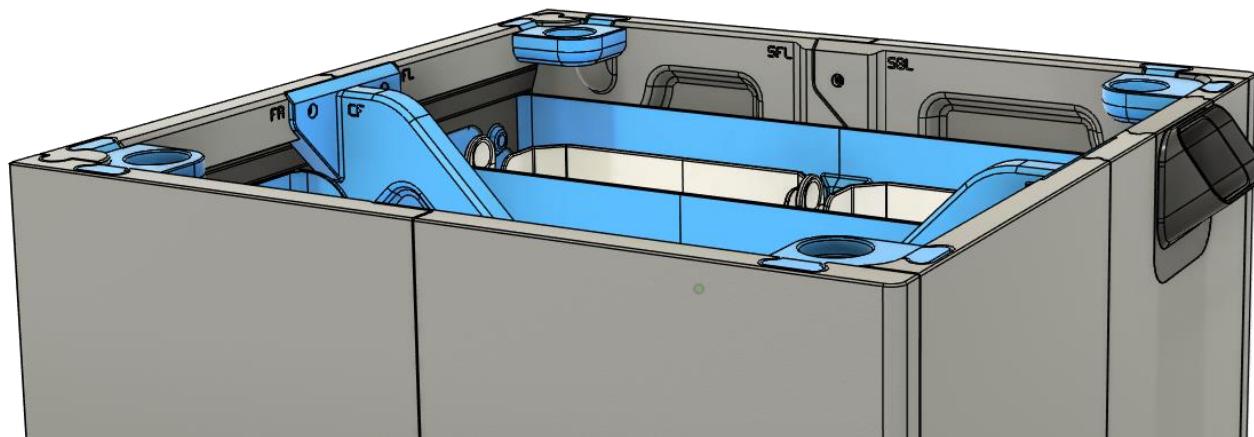
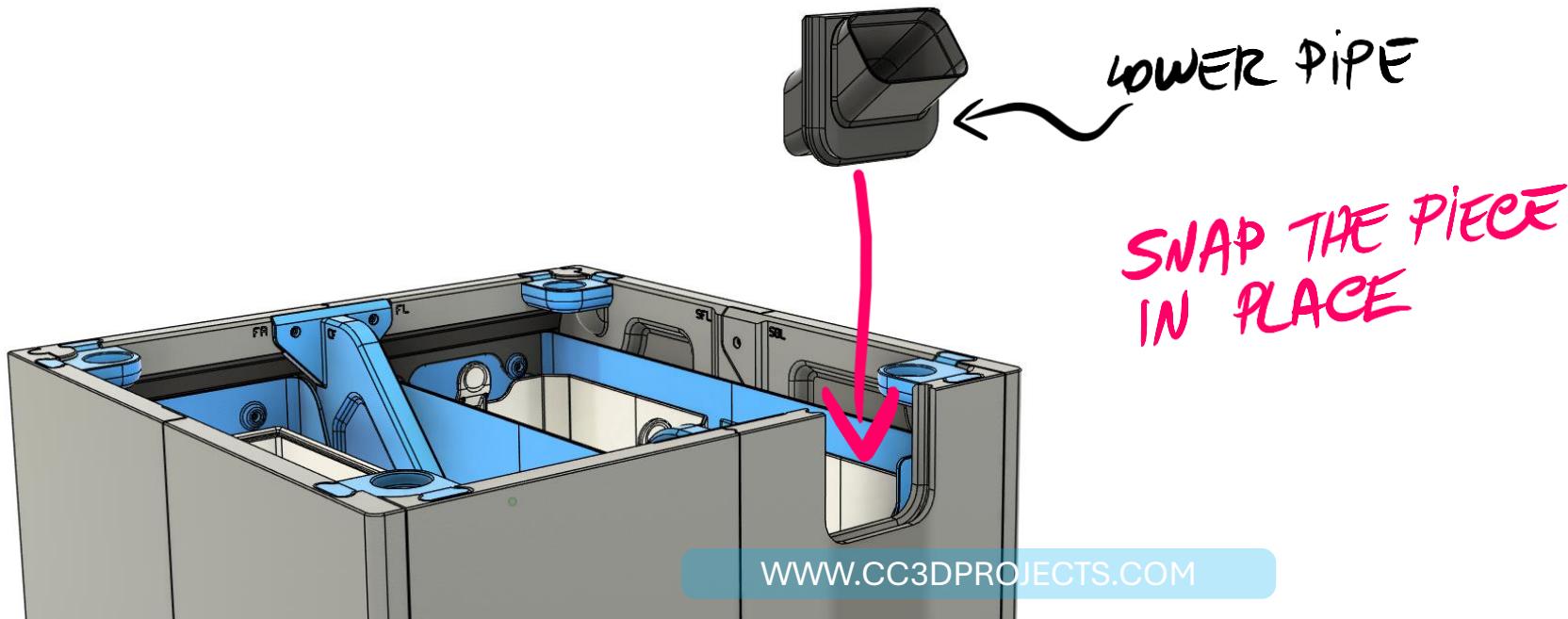




PIPE

PIPE INSTALLATION

QiDi PLUS4 DRAWER





PIPE

PIPE INSTALLATION

QiDi PLUS4 DRAWER



SNAP THE PIPE TOGETHER AND ONLY SCREW THE TOP SECTION
TO THE BACK OF THE PRINTER IF YOU FIND IT NECESSARY.



Thanks for sticking with me through this assembly guide!

It took me hours to put this guide together, and I truly hope it's been clear and easy to follow.

If there's anything that wasn't super clear or if you feel like something's missing, don't hesitate to reach out.

If there's anything that wasn't super clear or if you feel like something's missing, don't hesitate to reach out.

I'm always here to help and provide any support or clarification you need.

enjoy your new FEATURE!

Ciao!!!



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